

TRIPLE-R

H I G H P E R F O R M A N C E L I G H T I N G



VOLVO V60 / S60 (2018+)

BUMPER BEAM MOUNTING KIT

(FOR LINEAR-18)

FITTING INSTRUCTIONS

TECHNICAL SUPPORT

Email: sales@triple-r-lights.com
Phone: +1 520 468 2633

WHAT'S INCLUDED

- Side Bracket Kit (1118K-B)
- M6 Fasteners

ALSO REQUIRED

- 1x Linear-18 (Standard, Elite, Elite+ or Elite with i-LBA)
- 1x One-Lamp Harness

DIFFICULTY LEVEL



TOOLS REQUIRED



PLASTIC TRIM
TOOL SET



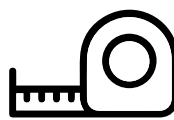
WIRE
CUTTERS



WIRE STRIPPERS
AND RATCHET CRIMPERS



TORX 25
SCREWDRIVER



TAPE MEASURE



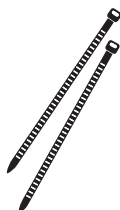
SOCKET SET



ALLEN KEY
SET



DRILL BIT
SWITCH - 20MM
INSTALL - 6.5MM

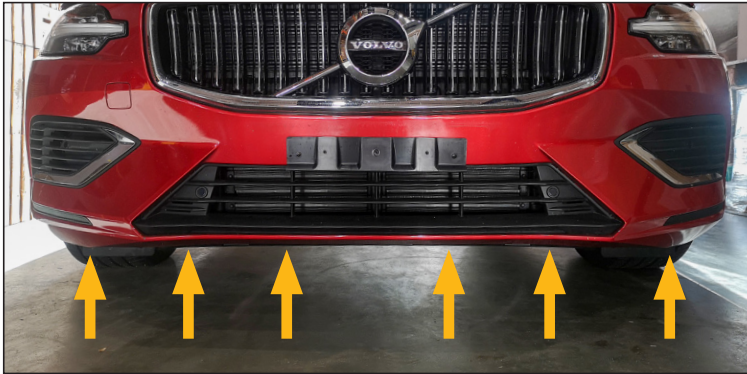


CABLE TIES

PRE-INSTALLATION CHECKS

Ensure battery is disconnected.

INSTALLATION



STEP 1

Locate and remove the x6 silver torx 25 screws from under the front bumper.



STEP 2

Remove the x2 plastic push rivets holding the front 'under bonnet' plastic cover in place.



STEP 3

Remove the front 'under bonnet' plastic cover to reveal the x5 torx 25 screws on the top of the bumper.



STEP 4

Undo the x5 torx 25 screws on the top of the bumper.

INSTALLATION CONTINUED.

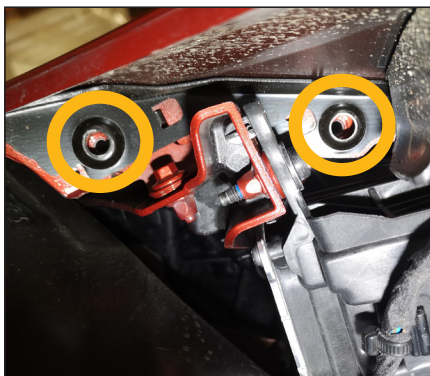


STEP 5

Undo the x6 torx 25 screws inside the front wheel arch.

Peel back the liner to access the bolts securing the front bumper.

Repeat for both sides.



STEP 6

Undo the x2 8mm bolts holding the bumper into place.

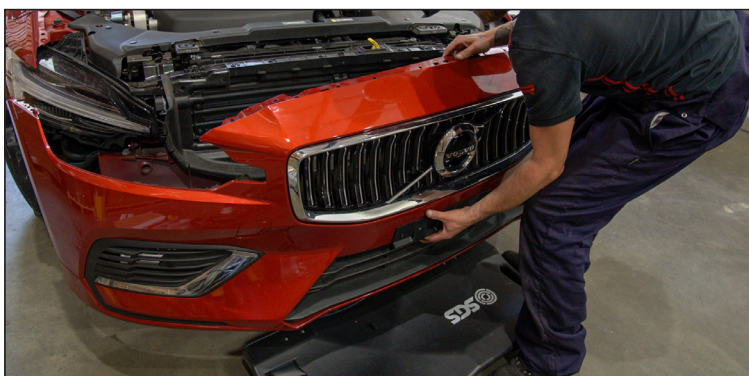
Repeat for both sides.



STEP 7

Gently pull the edges of the bumper down to release the bumper sides.

Repeat for both sides.



STEP 8

The bumper can now be removed and placed on a protective surface.



STEP 9

Remove the adhesive rubber strip that is on the lower aluminum impact bar.

INSTALLATION CONTINUED.

STEP 10

Mark out 400mm from each edge of the lower aluminum impact bar.



STEP 11

Drill a 6.5mm hole all the way through the impact bar where you have marked out.



STEP 12

Mount the Linear side brackets to the included bigger side brackets (1118K-B).

Then mount the bigger side brackets (1118K-B) to the Linear-18 as shown.



STEP 13

Fix the lamp to the reverse of the impact bar as shown using the included 40mm M6 bolt and fasteners.

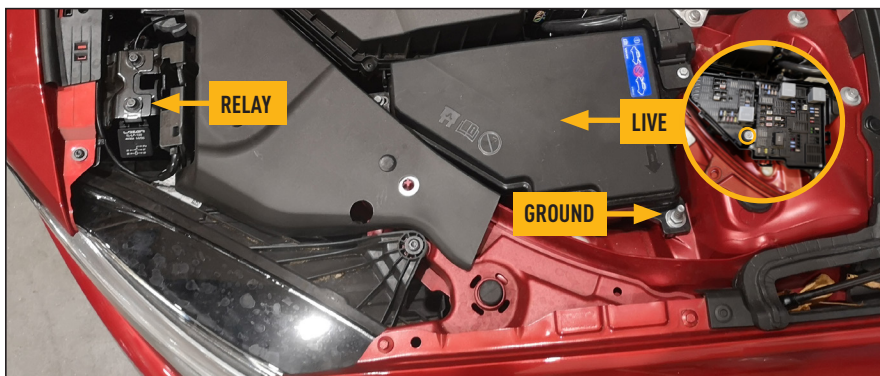


STEP 14

Ensure the Linear-18 is working correctly before re-assembling the vehicle.

(Wiring Instructions on the next page)



WIRING INFORMATION**STEP 1**

Mount the relay and connect the live and earth connections.

Tidy-up all wiring using cable ties.

**STEP 2**

Run the switch cable through the factory grommet.

**STEP 3**

Drill a 20mm hole and install the switch.

TRIPLE-R
HIGH PERFORMANCE LIGHTING

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